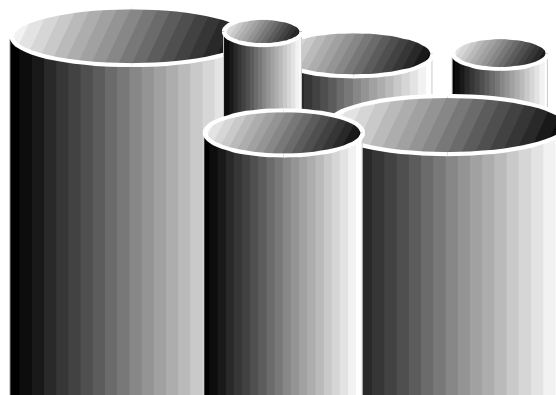


**MASS AND MEASUREMENTS OF SIZES TO ANSI B36.10**

N.B.	N.B.	O.D.	WALL THK.	Mass	Identification		Test Pressure	N.B.	N.B.	O.D.	WALL THK.	Mass	Identification		Test Pressure
					STD SX:XXS	Schedule number							PSI Grade B	in	
16	400	406.4	6.4	62.6		10	650	26	650	660.0	7.9	128		10	--
16	400	406.4	7.9	77.9		20	800	26	650	660.0	9.5	153	STD		--
16	400	406.4	9.5	93.1	STD	30	1000	26	650	660.0	12.7	203	XS	20	--
16	400	406.4	12.7	123	XS	40	1300								
16	400	406.4	16.7	160		60	1700	28	700	711.0	7.9	138		10	--
16	400	406.4	21.4	203		80	2200	28	700	711.0	9.5	165	STD		--
16	400	406.4	26.2	245		100	2700	28	700	711.0	12.7	219	XS	20	--
16	400	406.4	31.0	286		120	2800	28	700	711.0	15.9	272		30	--
16	400	406.4	36.5	333		140	2800								
16	400	406.4	40.5	365		160	2800	30	750	762.0	7.9	147		10	--
								30	750	762.0	9.5	176	STD		--
18	450	457.0	6.4	70.5		10	600	30	750	762.0	12.7	234	XS	20	--
18	450	457.0	7.9	87.8		20	750	30	750	762.0	15.9	292		30	--
18	450	457.0	9.5	105	STD		900								
18	450	457.0	11.1	122		30	1000	32	800	813.0	7.9	157		10	--
18	450	457.0	12.7	139	XS		1200	32	800	813.0	9.5	188	STD	--	
18	450	457.0	14.3	156		40	1300	32	800	813.0	12.7	250	XS	20	--
18	450	457.0	19.0	206		60	1800	32	800	813.0	15.9	312		30	--
18	450	457.0	23.8	254		80	2200	32	800	813.0	17.5	342		40	--
18	450	457.0	29.4	310		100	2700								
18	450	457.0	34.9	363		120	2800	34	850	864.0	7.9	167		10	--
18	450	457.0	39.7	408		140	2800	34	850	864.0	9.5	200	STD		--
18	450	457.0	45.2	459		160	2800	34	850	864.0	12.7	266	XS	20	--
								34	850	864.0	15.9	332		30	--
20	500	508.0	6.4	78.5		10	500	34	850	864.0	17.5	364		40	--
20	500	508.0	9.5	117	STD	20	800								
20	500	508.0	12.7	155	XS	30	100	36	900	914.0	7.9	177		10	--
20	500	508.0	15.1	183		40	1200	36	900	914.0	9.5	212	STD		--
20	500	508.0	20.6	248		60	1700	36	900	914.0	12.7	282	XS	20	--
20	500	508.0	26.2	311		80	2200	36	900	914.0	15.9	351		20	--
20	500	508.0	32.5	381		100	2700	36	900	914.0	19.0	420		40	--
20	500	508.0	38.1	441		120	2800								
20	500	508.0	44.4	518		140	2800								
20	500	508.0	50.0	556		160	2800								
22	550	559.0	6.4	86.4		10	650								
22	550	559.0	9.5	129	STD	20	850								
22	550	559.0	12.7	171	XS	30	1000								
22	550	559.0	22.2	294		60	1200								
22	550	559.0	28.6	373		80	1700								
22	550	559.0	34.9	451		100	2200								
22	550	559.0	41.3	526		120	2700								
22	550	559.0	47.6	600		140	2800								
22	550	559.0	54.0	671		160	2800								
24	600	610.0	6.4	94.4		10	450								
24	600	610.0	9.5	141	STD	20	650								
24	600	610.0	12.7	187	XS		900								
24	600	610.0	14.3	210		30	1000								
24	600	610.0	17.5	255		40	1200								
24	600	610.0	24.6	355		60	1700								
24	600	610.0	31.00	441		80	2100								
24	600	610.0	38.9	547		100	2700								
24	600	610.0	46.0	639		120	2800								
24	600	610.0	52.4	719		140	2800								
24	600	610.0	59.5	807		160	2800								



**TOLERANCE :**

OD : ± 1%

THK : -12.1/2%

**MACRO** : Test to check whether pipe or tube is seamless or welded.

**MICRO** : Test to check brain structure of specimen.